



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4622-1

Job Sheet 187357



Part No: D4622-1

Job Qty: 12 ea

Part Name: Placard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/3/18

Job Tracking No:

Due Date: 12/14/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV A IPP REV:A 12.04.20 as per dwg rev.A DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs	12/14/18	12/14/18	0.00	0.00	Purchasing		DEC 11 2018
110	Packaging	12 pcs	12/14/18	12/14/18	0.00	0.00	Packaging2		DEC 11 2018
120	QC	12 pcs	12/14/18	12/14/18	0.00	0.00	QC6		DEC 11 2018
130	Packaging	12 pcs	12/14/18	12/14/18	0.00	0.00	Packaging3		DEC 11 2018
140	QC21-SA	12 Ea	12/14/18	12/14/18	0.00	0.00	QC21		DEC 11 2018

Part Op 100 - Issue P/O: 041920
Descriptions: 130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: 2019-12-31***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4622-1P	Placard	12 pcs (1 ea)	100-Purchasing	S136589

CTX12

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4622-1P	12	0	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 12/3/18 10:44 AM dart.lavoie.chantal

Container No: S136590



Part: D4622-1

Job No: 187357

Serial No/Batch: S136590

Revision:

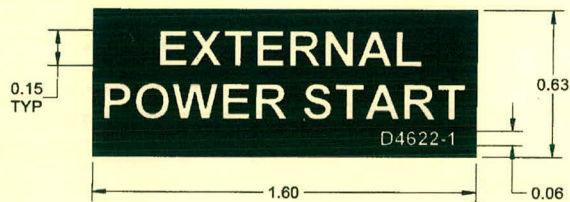
Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/11/18

1909
JAN 10
1909



D4622-1 PLACARD



D4622-3 PLACARD

NOTES:

- 1) MATERIAL: WHITE LETTERS ON BLACK ADHESIVE BACK VINYL
MANUFACTURED FROM 3M MIL MASKING FILM #8522CP OR AVERY IPM #2031
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

2012-04-18

A		NEW ISSUE		RF	12.04.12
REV.		DESCRIPTION		BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWN	RF				
CHECKED		DRAWING NO.	REV. A		
MFG. APPR.		D4622	SHEET 1 OF 1		
APPROVED		TITLE	SCALE		
DE APPR.		PLACARD	NTS		
DATE	12.04.12	COPYRIGHT © 2012 BY DART AEROSPACE LTD			
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
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Tel (613) 632-5200

PURCHASE ORDER **PO041920**

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041920
PO Date: 12/3/18
Due Date: 12/12/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pymt Terms: Net 30

Freight Terms:
Special Comments:

E-MAILED
DEC 03 2018

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
①	187354	D3428-3P			Placard : Various STC's	Firmed	-	12/12/18	12 pcs	0 pcs	12 pcs	\$6.66666670/pcs	\$80.00
								12 X DEC 11 2018					
②	187347	D3671-1P			Placard D3671-1 : Various STC's As Per Dwg D3671 Rev. A	Firmed	-	12/12/18	12 pcs	0 pcs	12 pcs	\$6.666666/pcs	\$80.00
								12 X DEC 11 2018					
③	187355	D3997-25P			Placard : Various STC's	Firmed	-	12/12/18	12 pcs	0 pcs	12 pcs	\$6.6666666/pcs	\$80.00
								12 X DEC 11 2018					
④	187356	D3997-33P			Placard : Various STC's As Per Dwg D3997 Rev. B	Firmed	-	12/12/18	12 pcs	0 pcs	12 pcs	\$6.66666670/pcs	\$80.00
								12 X DEC 11 2018					
⑤	187352	D4090-1P			Placard : Dwg D4090-1 Rev C	Firmed	-	12/12/18	12 pcs	0 pcs	12 pcs	\$6.66666666/pcs	\$80.00
								12 X DEC 11 2018					
⑥	187353	D4090-3P			Placard : Dwg D4090-3 Rev C	Firmed	-	12/12/18	12 pcs	0 pcs	12 pcs	\$6.66666666/pcs	\$80.00
								12 X DEC 11 2018					
⑦	187357	D4622-1P			Placard : Various STC's	Firmed	-	12/12/18	12 pcs	0 pcs	12 pcs	\$6.66666670/pcs	\$80.00
								12 X DEC 11 2018					



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PURCHASE ORDER **PO041920**

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
8	187359	D4622-3P			Placard : Various STC's	Firmed	-	12/12/18	12 pcs	0 pcs	12 pcs	\$6.666666666/pcs	\$80.00
Grand Total:													\$640.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 12/3/18 11:02 AM dart.tsimiklis.chrisoula



210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 47267
Date: 12/10/2018
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Quantity	Description	Base Price	Disc. %	Unit Price	Amount
12 ✓	D3428-3P. ✓	6.6667		6.6667	80.00
12 ✓	D3671-1P. ✓	6.6667		6.6667	80.00
12 ✓	D3997-25P. ✓	6.6667		6.6667	80.00
12 ✓	D3997-33P. ✓	6.6667		6.6667	80.00
12 ✓	D4090-1P. ✓	6.6667		6.6667	80.00
12 ✓	D4090-3P. ✓	6.6667		6.6667	80.00
12 ✓	D4622-1P. ✓	6.6667		6.6667	80.00
12	D4622-3P.	6.6667		6.6667	80.00
	PO# 041920				
	Attn: Chrisoula				
	Subtotal:				640.00
	H - HST				
	HST				83.20
DAS 9 9-89 <i>Thank you for your business / Merci de faire affaire avec nous</i>					

Shipped By:	Tracking Number:	HST: 825007651RT0001	Total Amount	723.20
Comment: WO24209			Amount Paid	0.00
Sold By:			Amount Owing	723.20

***** CERTIFICATE of CONFORMITY*****

Manufacture:

Studio SL2

Purchase order #:

041920

Packing Slip#

W024209

Part #:

Drawing Rev:

Serial/Batch:

Description (Part Name):

D3428-3P, D3671-1P, ✓
D3997-25P, 38P, D4090-1P, - 3P, D4622-1P, - 3P ✓

Quantity:

96 ✓

Certification:

We hereby certify that:

PLEASE
CHECK
BOX IF
REQUIRED

1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. ☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. ☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. ☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. ☒

Record Expiry Date of Materials: DEC 10, 2019

Authority:

3m

Approval:

Valerie Young

Signature:



Date: (yyyy/mm/dd)

2018/12/10

Title:

Office Admin.

DAS
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9-89

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08-8